



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-141

Job Sheet 196671



Part No: D350-567-141

Job Qty: 1 pcs

Part Name: Floor Window Close Out



Rush!

Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 6/18/19

Job Tracking No: RA687

Due Date: 6/18/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DSI9590 REV.G IPP REV:A 11.11.09 new issue DD verf:JLM IPP REV:B 12.01.23 AS PER ECN12-511 DD
VERF:EC IPP REV:C 12.03.05 AS PER ECN12-537 DD VERF:EC IPP REV:D 13.04.01 AS PER DSI9590
REV.E DD VERF:JLM IPP REV :E AS PER DSI9590 REV F JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
121	Rework - 1 - Startup Returns	1 pcs	6/18/19	6/18/19	0.00	0.00	QC 6 - 40 - S		DAS
							QC 6 - 61 - S		61
							QC 6 - 68 - S		9-89
							QC 6 - 9 - S		
122	Rework - 1 - Startup	1 pcs	6/18/19	6/18/19	0.00	0.50	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		DAS
							Small Fab - 4 - B4B		30
							Small Fab - 5 - B4B		9-89
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
123	QC 5	1 pcs	6/18/19	6/18/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS
							QC 5 - 30		40
							QC 5 - 40		9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	6/18/19	6/18/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		75
							Packaging 3 - 7 - B4B		9-89
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		

JUN 19 2019

06/19/2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S191655



Part: D350-567-141

Job No: 196671

Serial No/Batch: S155896

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE 09/06/30, FAA STC S

Plex 6/18/19 3:13 PM Dart.Renwick.Jennife

					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
135	DC - 1 - B4B	1 pcs	6/18/19	0.00 0.00	DC - 1 - B4B			
					DC - 2 - B4B			
140	QC 21 - FG	1 pcs	6/18/19	0.00 0.00	QC 21 - FG - 21			
					QC 21 - FG - 70			
					QC 21 - SA - 53			
Part Op 122 - Re-glue D4441-1-XXX to D4436-041 as per RA687 instruction Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-141 Location:FG033 135 - Photocopy bluefile & type labels per PPP D350-567-141 CHG004 140 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D350-567-141	Floor Window Close Out	1 pcs (1 ea)	121-Rework - 1 - Startup Returns					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
121-Rework - 1 - Startup Returns	D350-567-141	1	0	0				
Part Specifications								
Specifications could not be found.								

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Inspection Sheet Complete

RA687 Haweksbury - Part 2

DART Order #: See Below

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D350-567-141	S155896		1	☒ yes	☒ yes	☒ yes	☒ yes	STOCK		S180778		Kit complete without damage but opened by customer. Repackage as per PPP. Stock with new batch number at CHG 004. Add new labels and paper work.
D350-567-141	S155896		1	☒ yes	☒ yes	☒ yes	☒ yes	DAMAGED/REPAIRABLE		S180779	190671	Kit complete without damage but glue is peeling. Kit opened by customer. Re-glue D4441-1-XXX to D4436-041. Repackage as per PPP. Stock with new batch number at CHG 004. Add new labels and paper work.
D350-567-141	S159988		1	☒ yes	☒ yes	☒ yes	☒ yes	DAMAGED/REPAIRABLE		S180780		Kit complete without damage but glue is peeling. Kit opened by customer. Re-glue D4441-1-XXX where necessary. Re-glue epackage as per PPP. Stock with new batch number at CHG 004. Add new labels and paper work.
D350-567-145	S080309		1	☒ yes	☒ yes	☒ yes	☒ yes	DAMAGED/REPAIRABLE		S180776		Kit complete without damage but glue is peeling. Kit opened by customer. Re-glue peeling D4441-1-XXX to D5076-041. Repackage as per PPP. Stock with new batch number at CHG 001. Add new labels and paper work.
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: VM _____

Date: 30-May-19 _____

Special Return/Rework Instructions: